

PRODUCT DATA SHEET

Standing: 2021-08-16

LAUDA Integral IN 250 XTW
Process thermostat 230 V; 50 Hz
Part Number: I 002674

Features

- Process thermostat with integrated cooling system for dynamic temperature control within external circuits
- Coloured TFT display for simultaneous indication of actual & set values and graphic illustration of the temperature profile
- · Clear text menu navigation, six selectable languages DE, EN, FR, ES, IT, RU
- · Management of heat transfer liquids with stored properties
- Easy input via cursor and soft keys. Additional Tmax key for overtemperature protection
- · SelfCheck Assistant for system diagnosis
- Fully electronic continuous controller with PID action for internal & external control
- Self adapt function for determination of control parameters
- PowerAdapt system for the use of the maximum possible amount of heat permitted by the power supply system
- · Low-level and adjustable over-temperature protection with acoustic alarm for use with flammable and non-flammable liquids
- · USB and Ethernet interface equipped as standard
- · Powerful LAUDA Variopump (pressure pump) with 8 selectable output levels or control of outflow pressure
- · Port for external Pt100 integrated, second external Pt100 feasible via interface module
- · Remote fault indication through floating contact
- · Option for upgrading up to 2 additional interfaces (RS 232/485, Profibus, analogue, contact or EtherCAT module)
- · Integrated and adjustable bypass
- Programmer with 150 temperature/time segments that can be separated into 5 programs
- · Very small internal volume and big non-thermostated expansion vessel (cold fluid layer system)
- Integrated web server for browser based operation in local area networks via PC, tablet or smart phone, secure data transfer due to authentication procedure and encryption
- · Digital display of pump pressure
- · SmartCool system for energy-saving digital cooling management including compressor on-off control



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Features

- · Condenser cooling Water
- Utilises traditional refrigerants (HFCs) in accordance with European legislation to control F-gases (EU) 517/2014



Working temperature min.

-45 °C



Working temperature max.

220 °C

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Technical Features (according to DIN 12876)

Working temperature range
Ambient temperature range
Temperature stability
Heater power max.
Power consumption max.
Current max.
Pump Pressure max.
Pump flow rate pressure max.
In / Outlet connection thread (outside)
Inlet/outlet hose size
Filling volume min.
Filling volume max.
Water cooling connection thread (outside)
Recommended cooling water temperature
Cooling water flow rate
Pressure difference cooling water min.
Max. pressure difference cooling water
Maximal pressure cooling water
Overall dimensions (WxDxH)
Noise level
Refrigerant stage 1
Power supply
Power plug

-45 220 °C
540°C
0.05 ± K
3.5 kW
3.7 kW
16 A
3.1 bar
65 L/min
M30x1,5
3/4"
2.5 L
8.7 L
3/4"
15 ℃
2.5 L/min
1 bar
5 bar
10 bar
430 x 550 x 760 mm
57 dB(A)
R-449A (GWP 1397); 0.450 kg; 0.6 t CO2-eq
230 V; 50 Hz
Power cord with angled plug (CEE7/7)

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Temperature	Pump stage	Heat transfer liquid	Cooling Capacity 50 Hz
200 °C	8	Thermal oil	2.2 kW
100 °C	8	Thermal oil	2.2 kW
20 °C	8	Ethanol	2.1 kW
10 °C	8	Ethanol	2 kW
0 °C	8	Ethanol	1.8 kW
-10 °C	8	Ethanol	1.4 kW
-20 °C	4	Ethanol	1 kW
-30 °C	4	Ethanol	0.55 kW
-40 °C	4	Ethanol	0.2 kW
-45 °C	2	Ethanol	0.05 kW

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